

CLAIMS

1. A worn article, comprising a fitting portion that fits around a torso of a wearer, and an absorbent portion covering a crotch of the wearer and absorbing body fluid from the wearer, wherein:

the absorbent portion includes a first end portion and a second end portion that are connected to the fitting portion;

the first end portion of the absorbent portion can be detached from the fitting portion; and

a cover sheet is provided covering at least a portion of the first end portion.

2. A worn article according to claim 1, wherein:

the cover sheet is processed so that the cover sheet is tearable; and

a fastener member for detachably fastening together the absorbent portion and the fitting portion is placed on the absorbent portion or the fitting portion in a vicinity of the processed portion of the cover sheet.

3. A worn article according to claim 1, wherein:

the fitting portion includes an abdominal-side portion covering an abdominal side of the wearer, and a back-side portion covering a back side of the wearer;

the first end portion of the absorbent portion is connected to the abdominal-side portion of the fitting portion, and the second end portion of the absorbent portion is connected to the back-side

portion of the fitting portion;

the first end portion is detachably touch-fastened to the fitting portion; and

a portion of the cover sheet that is covering the first end portion or a vicinity thereof is formed to be tearable.

4. A worn article according to claim 3, wherein:

in the touch-fastened first end portion, an inner surface of the absorbent portion is facing an outer surface of the abdominal-side portion of the fitting portion, and an inner surface of the cover sheet is facing an outer surface of the absorbent portion; and

the fitting portion, the absorbent body and the cover sheet are layered in this order starting from an inner side in a position corresponding to the first end portion.

5. A worn article according to claim 3, wherein a tearable portion for tearing the cover sheet is formed in the cover sheet by processing the cover sheet, so that at least a portion of the first end portion will be exposed when the cover sheet is torn along the tearable portion.

6. A worn article according to claim 3, wherein the cover sheet covers at least an upper edge of the first end portion of the absorbent portion.

7. A method for producing a worn article according to claim 4, wherein a member forming the absorbent portion and the cover sheet are placed on a web forming the fitting portion while carrying the web, the method comprising the steps of:

processing a portion of the cover sheet to be tearable;
carrying the web in a longitudinal direction of the web;
placing the member forming the absorbent portion on the
web so that the member overlaps at least a portion of the web; and
placing the member forming the absorbent portion on the
cover sheet so that the member overlaps at least a portion of the
cover sheet processed to be tearable,
wherein the member forming the absorbent portion is
sandwiched between the cover sheet processed to be tearable and
the web as a result of carrying out the above steps.